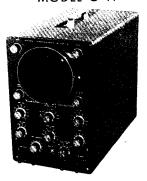
Heathkit Laboratory Oscilloscope

MODEL 0:11



SPECIFICATIONS

Channel:

Flat, + 1.5 to -5 db; 3 cps to 5 mc.

Response at 3.58 mc, - 2.2 db.

(All response measurements referred to 1 kc)

Transient Response. Oscillograms below are unretouched displays of square wave signals. (Rise time of source gen-

erator was less than 0.02 microseconds.)



IOO KC I MC I MC In XI attenuator position, 2.9 megohms shunted by 21 $\mu\mu$ I. (1 kc impedance, 2.7 megohms) In X10 and X100 positions, 3.4 megohms shunted by 12 μ uI. (1 kc impedance, 3.3 megohms)

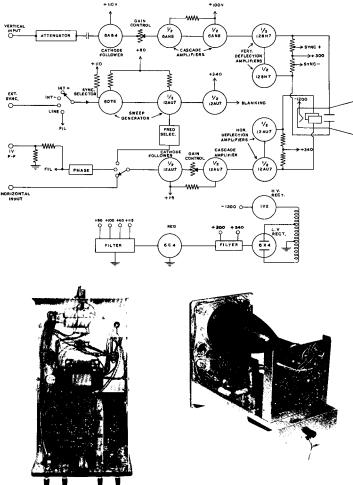
Attenuator. Three-position, switch-type, fully compensated; no visible change in wave shape at any attenuator settling.

Vertical Positioning.

DC type; permits placement of undeflected trace at any horizontal level on usable area (±1 1/2" from center) of screen; positioning is instantan-

eous and free of drift.

Horizontal Channel:	
Sensitivity	() 6 volts (DMS) non-inch at 1 lea
Frequency Response	Flat within +1 db 1 cps to 200 kc
	Flat within ±3 db 1 cps to 400 kc.
Input Impedance	. 30 megohms shunted by 31 uuf.
• • • • • • • • • • • • • • • • • • • •	(1 kc impedance, 4.9 megohms)
Attenuator	(1 kc impedance, 4.9 megohms) Low impedance type in cathode follower output.
Input Characteristics	. Selector switch permits use of external input
	through panel terminal, line-frequency sweep of
	variable phase or internal sweep from sweep generator.
Horizontal Positioning.	DC type; permits wide range of positioning to ex-
	amine any part of trace even with full horizontal
	gain,
Sweep Generator	Recurrent type, utilizing Heath sweep circuit.
_	
Range	. 20 cps to 500 kc in five steps: 20 to 100 cps, 100
Synchronizing	to 1000 cps, 1 to 10 kc, 10 to 100 kc, 100 to 500 kc. Selector switch permits synchronizing sweep gen-
bynem ontaing	erator with either positive or negative signal pul-
	ses internally, with external source through pan-
	el terminal or with line frequency.
Cathode Ray Tube	. 5UP1, 5" screen, green medium-persistence
	phosphor.
Power Supplies.	High-voltage supply; transformer-rectifier type,
	developing 1200 volts at output of RC filter system.
	Low-voltage supply; transformer-rectifier type, full electronic voltage regulation for all critical
	amplifier, sweep generator and positioning poten-
	tials.
General:	
Retrace Blanking	Blanking interval less than 20% of sweep rate re-
	gardless of sweep speed. Blanking amplifier pro-
The sine Control	vided.
Phasing Control	Provides fully controlled phase shift for line sweep applications. Phasing continuously variable from
	zero to over 135 degrees.
Voltage Calibrator	Bnilt-in source, 1 volt peak-to-peak; calibrated
•	grid screen and accurately calibrated input atten-
	uator to permit voltage measurementa over range
5	of 10,000 to 1 or more.
Z-Axis Modulation	Provision for intensity modulation of electron
	stream through high-voltage isolation condenser; 8 to 20 volta (RMS) required for complete blank-
	ing of trace.
Access Panel	Removable panel at rear of cabinet for access to
	CRT socket terminals. No terminals are pro-
	vided for direct connection, since stray capec-
	ities introduced would be detrimental. When re-
	quired, such connections can be readily made
	direct to socket terminals, without removing chassis from cabinet.
Power Regnirements.	.105-125 volts 50-60 cycles AC at 80 watts; fused.
Dimensions	8 5/8" wide x 14 1/8" high x 16" deep
Net Weight	20 1/2 lbs.
Shipping Weight	21 lbs.



Page 3

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BEFORE INSTALLING, SUP

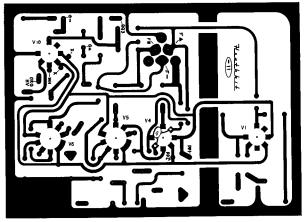


Figure 17

NOTE: Make sure a 0.01 disc condenser is installed between pins 2 and 6. See the second step on Page 19.

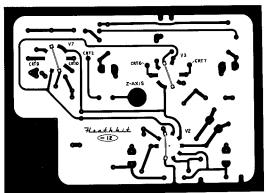


Figure 18

NOTE: Make sure jumper wires are insialled between pins 3 and 8 on V3 and V7 and between 3 and 9 on V2. See the last step on Page 19.

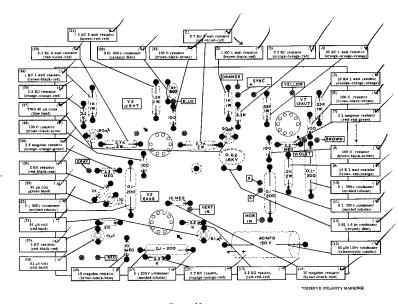


Figure 19

ADJUSTING THE OSCILLOSCOPE

() Set the controls as follows BEFORE connecting the line cord to an AC outlet:

HORIZONTAL POSITION - At approximate center of rotation VERTICAL POSITION - At approximate center of rotation

HOR/FREQ. SELECTOR - Full counterciockwise

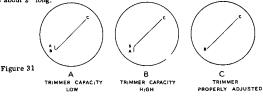
INTEN. - Fuli counterciockwise FOCUS - At approximate center of rotation

VERT. GAIN - 0

HOR/FREQ. SELECTOR - Full counterclockwise HOR. GAIN - 0 VERT. INPUT - X100 FREQ. VERNIER - 50 PHASE - At approximate center of rotation SYNC. AMP Two marks from full counterclockwise SYNC. SELECTOR - EXT. Spot Shape - At approximate center of rotation	
 Connect the line cord to a 105-125 voit 50-60 cycle AC outlet. CAUTION: This instrument will not operate and may be seriously damaged if connected to a DC or 25 cycle AC power source or to an AC line of more than 125 voits. 	
 Turn the INTEN. control full clockwise. The pilot light should light and all tube filaments should show color. Allow about one minute for the tube filaments to reach operating temperature. 	
 () Watch the screen of the CR tube carefully until a green spot appears. Reduce the brightness of the spot at once by rotating the INTEN. control counterclockwise. Now adjust the FOCUS control to reduce the size of the spot to a minimum. 	
CAUTION: DO NOT PERMIT A HIGH INTENSITY SPOT TO REMAIN STATIONARY ON THE SCREEN FOR ANY LENGTH OF TIME. THIS MAY DESTROY THE FLUORESCENT MATERIAL ON THE SCREEN AND LEAVE A DARK SPOT.	
() Rotate the HORIZONTAL POSITION control and notice that the spot moves horizontally across the screen. Now, using the VERTICAL POSITION control, move the spot up and down. Adjust these two controls so that the spot is centered on the screen.	
NOTE: If no spot appears, rotate both the HORIZONTAL and VERTICAL POSITION controls simultaneously, since the controls may position the spot well off the screen. It may also be necessary to readjust the FOCUS and INTEN. controls to form the spot. If no spot can be seen, some error has been made in assembly or wiring. Refer to a later section of this manual, entitled IN CASE OF DIFFICULTY, for a trouble-shooting procedure.	
() With the spot centered on tha screen, adjust the Spot Shape control (at the right side of the chassis) so as to make the spot as round as possible. It may be necessary to readjust the FCCU S and INTEN. controls several times during this procedure as there is some interaction between the three circuits. The resuit should be a sharply defined spot of small size, the brightness of which can be varied with the INTEN. control. CAUTION: In making this adjustment, be careful not to touch any of the wiring at the rear of the chassis.	
() Using one of the test leads, connect a jumper from the 1 V. P-P terminal to the HOR. IN-PUT terminal. Turn the HOR. GAIN control clockwise. The spot should now become a horizontal line, whose length increases to a maximum of about 7/8" as the HOR. GAIN control is advanced. If the trace is not level, indicate the slope of the line with a wax pencil or crayon on-the glass face of the CR tube. Turn off the power, loosen the tube clamp on the base of the CR tube and rotate it slightly until the markings are horizontal. Tighten clamp and check trace to see that it is level. CAUTION: DO NOT ATTEMPT TO MAKE THIS ADJUSTMENT WITHOUT TURNING OFF THE INSTRUMENT. SOME SOCKET CONTACTS ON THE CR TUBE ARE APPROXIMATELY 1200 VOLTS "HOT." CONTACT TO THESE TERMINALS COULD EASILY BE FAFAL.	
•	

() Next, connect the jumper from the 1 V. P-P terminal to the VERT. INPUT terminals. Rotate the VERT. GAIN control clockwise and notice that the trace is now vertical and again is controlled in length by the setting of the control. Switch the VERT. INPUT control to X10. The line now can be extended to the same length at a fairly low setting of the VERT. GAIN control. Try the X1 position and notice that the same height can be obtained with a very small amount of vertical gain.
() Set the SYNC. SELECTOR switch to the +INT. position, the HOR. AIN control to 30, the VERT. INPUT switch to X10 and the VERT. GAIN control to 100. low set the HOR/FREQ. SELECTOR to the line between 10 and 100 and adjust the FREQ. VERNIER to obtain a pattern consisting of four complete sine waves similar to that shown in Figure 30. This check indicates that the sweep generator is operating normally at a frequency of 60/4 or 15 cycles per second. See NOTES ON THE OPERATION OF THE OSCILLOSCOPE for operation of the SYNC. AMPLITUDE control. Reduce the HOR. GAIN setting if necessary.
NOTE: Breaks are caused by the fielde of the
power transformer. This will not be present
with the external signal.
() Disconnect the jumper from the 1 V. P-P terminal. Turn off the power and connect the free end of the jumper to the excess lead from "HOR. N" on the rear circuit board.
Set the FREO. SELECTOR to the line be-
tween 1000 and 10 K and the EREO VERNIER to 0. Now turn on the nower. You should get

tween 1000 and 10 K and the FREQ. VERNIER to 0. Now turn on the power. You should get a trace similar to that in Figure 31 A or B. Reduce both gain control settings so that the trace is about 2" long.



- () With the VERT. INPUT switch in the X10 position, adjust trimmer TT until the AB portion of the trace disappears and only a straight sloping line is left. (TT is the front trimmer on the left panel bracket.)
- () Switch the VERT. INPUT switch to the X100 position and adjust trimmer UU to obtain the same result. In this adjustment, you will notice that the slope of the BC portion of the trace is more nearly horizontal because of the lower vertical gain being employed. The adjustment can still be made very accurately. Turn power off and disconnect jumper from rear circuit board. Clip off excess wire at "MOR. IN."

NOTE: The adjustments just made are to compensate the vertical input attenuators so that they are not frequency conscious. This compensation preserves the excellent frequency response of the vertical amplifier even with high input attenuation.

() Carefully trim the green plastic grid screen to size so that it slips snugly within the felt-lined panel ring. Insert the screen so that it rests against the face of the tube.

() The chassis should now be installed in the cabinet. Pass the line cord through the large hole in the hack of the cabinet, then slide the chassis in and fasten it in place using two #6 sheet metal screws through the back of the cabinet into the rear chassis apron.

This completes the construction and adjustment of your Heathkit model O-11 Oscilloscope.

OPERATION OF THE OSCILLOSCOPE

The operation of an oscilloscope and its many controls is quite simple once the basic principles are clear.

The controls can be divided into groups with specific functions.

Two knobs, marked INTEN. and FOCUS, control the quality of the trace. The INTEN. control adjusts the brightness and the FOCUS control the sharpness of the trace on the oscilloscope screen.

Two knobs, marked VERTICAL POSITION and HORIZONTAL POSITION, control the location of the trace on the screen. Turning the vertical knob shifts the trace up or down and the horizontal knob moves the trace to left or right.

One knob, marked HOR. GAIN, varies the width of the pattern on the screen.

Two knobs, marked VERT. GAIN and VERT. INPUT, control the height of the pattern on the screen.

The PHASE knob controls the phase shift of the line-frequency voltage used for sinusoidal sweep.

Three knobs, marked HOR/FREQ. SELECTOR, FREQ. VERNIER and SYNC. AMP., control the operation of the sweep generator. The selector switch and vernier control permit selection of a suitable sweeping rate to provide a clear pattern. The SYNC. AMP. knob provides the stabilizing action needed to keep the pattern from drifting left or right.

The HOR/FREQ. SELECTOR switch performs the following additional functions.

Ext. input: The HOR. INPUT binding post is connected directly to the input grid of the horizontal amplifier system. The sweep generator is non-operating.

Line sw.: Line frequency voltage, control in phase by the PHASE control is applied to the horizontal amplifier system. The sweep thus applied is sinusoidal in wave-form.

The SYNC. SELECTOR switch operates as follows:

 and + INT.: The sweep generator is operating, furnishing saw-tooth sweep at any frequency within its range, synchronized with the signal applied at the VERT. INPUT binding post.

LINE: The sweep generator is operating, furnishing saw-tooth sweep at any frequency within its range, but synchronized with the line frequency or its harmonics.

EXT. SYNC. SWEEP: Same as LINE but synchronizes with any signal applied to the EXT. SYNC. binding post,

The 1 V P-P binding post supplies a voltage for establishing the overall gain of the vertical amplifier. When this voltage is applied to the VERT. INPUT terminal and the VERT. GAIN control and VERT. INPUT switch are set for a given measured vertical deflection on the grid screen, it becomes a simple matter to determine the peak-to-peak value of any unknown voltage. For example; a service specification refers to a particular waveform, designating the normal peak-to-peak voltage as 78 volts. Connect the 1 V P-P terminal to the VERT. INPUT terminal. With the VERT. INPUT switch in the XI position, adjust the VERT. GAIN control for a deflection of 1" on the grid screen. Do not touch the VERT. GAIN control again until the measurement is completed. Disconnect the calibrating voltage and apply the unknown voltage to the VERT. INPUT post. Set the VERT. INPUT switch to the XI00 position. Now, a 1" deflection indicates a peak-to-peak voltage of 100 volts. (With the VERT. INPUT switch in the XI0 position, it would indicate 10 volts.) Adjust the sweep controls to lock the waveform and adjust the positioning controls for convenient vertical measurement. Observe that the unknown voltage shows a peak-to-peak deflection of 0.8" or 80 volts.

NOTES ON THE OPERATION OF THE OSCILLOSCOPE

At maximum gain settings, the sensitivity of the amplifiers is very high. Therefore, without a signal source connected to the input terminal, stray pickup may produce patterns on the screen. This is equivalent to the noise obtained from high gain audio amplifier when the pickup or the microphone is disconnected. Such behavior is a normal characteristic of the instrument and does not interfere with proper operation.

The maximum undistorted output voltage of the vertical amplifier generally does not provide deflection much in excess of 5". Maximum deflection of 3" will provide adequate utilization of the available screen area. Vertical deflection of greater than 3" will give an apparent distortion, as the trace is then oparating in the curved portion of the CRT face. Some scope manufacturers incorporate vertical limiting circuits or a mask to limit the trace to 3", which then utilizes only the flat portion of the CRT giving greatest accuracy.

At low sweep rates (30 cycles or less) the screen has insufficient persistence to provide a steady picture. This flicker is inherent with medium persistence screens at low sweep rates.

In addition to the above notes, there are several other effects which might be noticed under actual operation of the scope. All the following characteristics are normal to the Q-10 design and should cause no concern:

- At extreme sweep rates and with fairly high intensity settings, retrace blanking is not complete. Some indication of the retrace, particularly at the left side, is to be expected.
- 2. When adjusting for minimum spot size, some deflection of the beam will take place due to external magnetic fields. This condition will remain, even with both horizontal and vertical gain controls set to 0. It is caused by magnetic fields generated by other electrical equipment in proximity to the oscilloscope and the extent of such fields is often amazing. For example, during development of the O-11, a pronounced deflection of over 1/16 "was obtained from a 30 hp AC motor some 75 feet from the scope. These extraneous fields can be identified by observing whether the spot shape, adjusted for minimum size, seems to change with the orientation of the instrument. To check, turn the scope cabinet around the vertical axis. Soldering guns, fan motors, power transformers, voltage regulators and conduit carrying heavy AC conductors are particularlybad offenders in this respect. In the past, such deflections have been swamped out by the relatively large spot size which could be resolved. With present day cathode ray tube designs and improved circuitry, the effect is much more noticeable.
- 3. The same magnetic deflection mentioned above may cause a "breathing" or hum-modulation effect on any waveform displayed, if the sweep circuit is operating near the line frequency or a harmonic of it. Although not so easy to identify, one can usually spot this effect by varying the sweep speed slightly to present one less or one more full cycle in the display; the "breathing" rate will change and may even become evident as a dual trace under some conditions.
- 14. At signal frequencies of 1 megacycle and higher, some fuzziness of the trace is normal. With signal frequencies higher than 3 mc, sync. settings become critical and great care must be used.
 - 5. Vertical positioning range is deliberately limited to ±1 1/2" from center, while horizontal positioning has been extended to several times screen width at normal sweep frequencies. This limited vertical positioning is required to maintain proper operating conditions in the vertical deflection amplifier and no attempt to correct it should be considered.
- 6. A minor condition of nonlinearity may exist when using sweep frequencies below 20 cps. This again is inherent as the oscilloscope amplifiers are functioning at their lower limits of operation. Oscilloscope applications usually require sweep frequencies above 20 cps, thus maximum efficiency will be obtained at higher frequencies.

Let us assume that a sweep frequency of 60 cps is applied to the vertical input with the synchronization controls adjusted so that four complete wave forms appear on the screen. Thus, the horizontal amplifier is operating at 15 cps. (60 cps divided by 4 complete wave forms equals 15.) Therefore, as previously stated, we find that the amplifier is operating at its lower limits.

- 7. A slight overshoot or ringing effect may be noticed with square-wave inputs at frequencies of 100 kc and higher. This effect should not exceed 10%. Bear in mind, however, that square-wave generators are prone to create this condition themselves. Do not condemn your oscilloscope until this possibility has been checked.
- 8. As sweep rates are increased, particularly above 200 kc, a definite reduction in available sweep amplitude will be noted. This is a function of the rapidly falling frequency response of the horizontal amplifier and is perfectly normal. At maximum sweep rates, at least 4" of horizontal deflection should be obtained with full horizontal gain. Bear in mind that under these conditions, the sweep generator is operating at broadcast band frequencies and may be heard on adjacent radio receivers.
- At reduced intensity settings and low sweep speeds, some intensity modulation of the trace may be noticed. This condition is normal and may be eliminated by a slight increase in trace intensity.
- 10. In operating the positioning controls, you will observe a "dead spot" at about the center of rotation; that is, the position of the spot does not change even though the control is turning through several degrees. This is perfectly normal, and is caused by the slider of the control passing over the tap position on the resistance element. At this tap position, no change in resistance takes place, hence the spot does not change position.
- To obtain maximum performance from your O-11 Oscilloscope you should operate the sync. amplitude control at the "second mark from the full counterclockwise" position.

You should first set the sync. amplitude control as mentioned above. Set the Hor/freq. selector switch to the proper range and carefully adjust the freq. vernier control until the trace is locked in".

If, for some reason, the trace is not stable, and drifts, you should then adjust the sync. amplitude control. However, it is not felt that this conirol will have to be turned up more than three marks. This control has a great effect on frequency of the sweep oscillator.

12. After a wave form has been locked in place on the CRT, you will notice that changing the height of the trace with the vertical gain control will change the frequency, as the amount of the sync. is changed, and make it necessary to readjust the freq. vernier control to again stabilize the trace. This is normal.

Again we must warn you not to exceed 3" of vertical trace expansion. Using greater than 3" vertical height will cause the sweep oscillator to stop operating at its high frequency operating limits when using internal sync.

13. Some de-focusing may be experienced at the extreme right hand edge of the trace. This condition does not indicate a fault in the CRT. It is caused in part by amplifier design and compromise between sensitivity and hand width and will in no way interfere with normal oscilloscope operation.

An interesting experiment can be made because of this condition and the phenomena of the earth's magnetic iofluence. Experiment by placing the oscilloscope first on the left side, then on the right side. In each instance note the change in centering and also in edge focusing. When re-focusing, always be guided by the focus at the center of the CRT Screen.

Repeat the experiment by standing the scope on its back, again noting the change and another change when it is rotated. This characteristic is entirely normal and does not distract from the instrument's sensitivity.

14. If the scope is operating with a total horizontal sweep width of 4", for example, and the horizontal gain setting is increased to give a much greatersweep width, the apparent intensity of the trace will be reduced. This action is normal. It is caused by the fact that the trace intensity is inversely related to the writing rate of the electron beam. As the sweep width is increased, this rate increases also and the intensity will drop. If proper voltages are obtained at the CR tube socket, and adequate intensity is available under normal room lighting with 5" total sweep width, your O-11 is performing normally. As sweep width is increased beyond this, the trace intensity will be reduced.

IN CASE OF DIFFICULTY

If the test procedure described does not produce the expected resulte, the following procedure is recommended:

- 1. Check the wiring against the pictorial diagrams. Follow each wire in the instrument and check the connections at each end for good solder joints and for termination at the proper points. We cannot over emphasize the importance of good solder connection & A good solder connection will appear shiny. If a connection is dull looking, we suggest it be resoldered. Chacking each lead off in colored pencil on the pictorial as it is compared with the instrument will sometimes reveal an error consistently overlooked. Sometimes having a friend check over the wiring will help to locate a wiring error which may be overlooked repeatedly by the kit builder. Mistakes in wiring are responsible for the majority of troubles experienced by kit builders.
- 2. Check the voltages at the tube socket terminals. The readings should compare with the table on Page 38, within 25%. These measurements were made with a Heathkit VTVM with an input resistance of 11 megohms. Voltage checks made with instruments of other input characteristics may vary greatly. Should a discrepancy in voltage readings show up, carefully check the components associated with that tube.
- Check the values of the component parts. Be sure that the proper part has been wired into the circuit, as shown in the pictorial diagram and as called out in the wiring instructions.
- 4. If the dot moves off the face of the CRT right after the kit warms up, and cannot be brought hack by adjusting the positioning controla, it is generally caused by a defective deflection amplifier tube. If the trace drifts up or down, check the 12BH7 at V3. If the drift is right or left, check the 12AU7 at V7. Other probable causes are incorrect or defective plate load resistors for these stages—the 2.7 K 2 watt and 1 K 1 watt resistors to V3, and the 33 K 1 watt resistors to V7.
- 5. If you are unable to obtain straight dingonal lines when adjusting the vertical trimmers, please refer to Figure 31 on Page 31 of your O-11 manual. Tha petterns shown there present a perfectly straight line between points B and C on the traces. Some users have raised questions on this point, stating that thay cannot obtain a straight line between B and C. This is perfectly normal. The indication which is significant is that portion of the trace between A and B. The intention of the adjustment is to reduce this portion of the trace to a point at the lower end of the trace, thus indicating neither oversboot or slowrise time on the sharp wave-front of the sawtooth generated by the sweep oscillator. If the remaining portion of the line hallies up or down, a readjustment of the sweep oscillator frequency will probably locate a point where the effect is changed radically. This variation is due to minor phase shift relationships in the amplifier circuits, not to defective or improper comparating.

- If you are troubled with hum or ripple when the O-11 is operated with shorted vertical input terminals, please make the following checke:
 - A. To determine if the hum level is abnormal, short the VERT. INPUT terminals, increase the VERT. GAIN control to 100, and set the VERT. INPUT attenuator to X1. The total vertical trace width should not exceed 1/16" peak-to-peak. With the input terminals open-circuited and not shielded, this deflection will increase several times because of the normal pickup of the input circuit. This condition is perfectly normal, and is typical of any high-gain, high-impedance amplifier circuit.
 - B. If the shorted-input condition results in a trace more than 1/16" in vertical width, connect a shorting lead between CRT6 and CRT7 on the cathode ray tube socket. This will eliminate any electrostatic deflection of the beam, which is the normal method by which the scope operates. If the trace height then appears to be normal—that is, in the order of 1/16" or so-the difficulty lies in the vertical deflection amplifier circuits and may be isolated readily by tracing back through the various stages until the source of hum or noise is located.
 - C. If, with CRT6 and CRT7 shorted, the vertical width of the trace exceeds 1/16" the deflection or ripple is caused by magnetic deflection of the beam by stray magnetic fields passing through the beam path. This is the same type of deflection used in most modern television receivers.

The magnetic field creating the deflection is almost always a composite of many separate field patterns. A portion of this field is created by the O-11 power transformer, but the relation between the CR tube and transformer has been carefully established so that the sensitive portions of the tube structure are located in a null of the magnetic field surrounding the transformer. Severe overloading of the power transformer will upset this balanced condition, however. The greatest sources of trouble in this respect are magnetic fields from equipment external to the scope itself. Anything which consumes power at power-line frequencies creates a certain magnetic field. The worst offenders are those equipments which draw a considerable amount of current-soldering irons, soldering guns, AC motors, electric heaters and similar items.

Fignre 32A shows the general type of wave shape caused by external magnetic fields. Notice the semi-sawtooth wave shape. It is possible to change the wave shape by simply rotating the oscilloscope physically about any of its axes. Fignre 32B, for example, was obtained by titting the scope about 45 degrees to its left. Observe that now the ripple has actually reduced itself in height, but appears to sweep back on itself for 20% of its cycle or so.

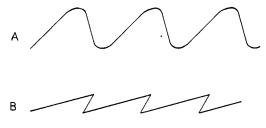


Figure 32

Variations in the ripple appearance with chaages in physical location of the scope are definite proof that the deflection is not caused by a defect in the O-11, and no known way exists for eliminating the difficulty except by complete shielding of the entire cathode ray tube from socket to face with a high permeability metallic shield. Such a shield would cost at least \$15.00 for the 5UP1, and is an abvious impossibility in a kit selling for as low a price as the O-11

Fortunately, interference of this kind is usually small in amplitude and presents no problem to the average user. A little judicious experimenting will isolate the principal offender creating the field. Physical separation in ingeneral aquickand easy solution to the problem.

7. Should the procedure as outlined fail to correct your difficulty, write to the Heath Company describing the nature of the trouble by giving all possible details, including voltage readings obtained and other indications you may have noticed. We will try to analyze your trouble and advise you accordingly. No charge is made for this service.

IN ALL CORRESPONDENCE, REFER TO THIS INSTRUMENT AS THE MODEL O-11 OSCILLOSCOPE.

REPLACEMENTS

Material supplied with Heathkits has been carefully selected to meet design requirements and ordinarily will fulfill its function without difficulty. Occasionally improper instrument operation can be traced to a faulty tube or component. Should inspection reveal the necessity for replacement, write to the Heath Company and supply all of the following information:

- A. Thoroughly identify the part in question by using the part number and description found in the manual parts list.
- Identify the type and model number of kit in which it is used.
- C. Mention the order number and date of purchase.
- D. Describe the nature of defect or reason for requesting replacement.

The Heath Company will promptly supply the necessary replacement. Please do not return the original component until specifically requested to do so. Do not dismantle the component in question as this will void the guarantee. If tubes are to be returned, pack them carefully to prevent breakage in shipment as broken tubes are not eligible for replacement. This replacement policy does not cover the free replacement of parts that may have been broken or damaged through carelessness on the part of the kit builder.

In the event that either of the circuit boards for your O-11 have been ruined through accidental use of acid or paste fluxes, or for any other reason, a convenient repair kit is available. The kit consists of a new circuit board, new tube sockets, all board-mounted resistors, molded tubular condensers and ceramic disc condensers.

The kits may be ordered from the following information:

Kit No. R-011F Repair Kit, Front Circuit Board \$5.80 Kit No. R-011R Repair Kit, Rear Circuit Board \$5.00

SERVICE

In event continued operational difficulties of the completed instrument are experienced, the facilities of the Heath Company Service Department are at your disposal. Your instrument amy be returned for inspection and repair for a service charge of \$8.00 plus the cost of any additional material that may be required. THIS SERVICE POLICY APPLIES ONLY TO COMPLETED INSTRUMENTS CONSTRUCTED IN ACCORDANCE WITH THE INSTRUCTIONS AS STATED IN THE MANUAL. Instruments that are not entirely completed or instruments that are modified in design will not be accepted for repair. Instruments showing evidence of acid core solder or paste fluxes will be returned not repaired.

SOCKET TUBE TYPE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1 6AB4	115	NS	Н	н	NC	4	11.5		_
. 6AN8	65	-0.7	0	Н	н	80	100	-0.6	0
V3 12BH7	(1) 280	(1) 25	(1) 40	Н		(1) 280	(1) 32	(1) 40	н
V4 6DT6	NS	0	н	н	58	71	NS	_	_
V5 12AU7	84	58	68	Н		51	(2) -0.8	0	н
V6 12AU7	115	14	54	Н		88	NS	3	Н
V7 12AU7	(1) 285	(1) 87	(1) 78	1	Н		(1) 60	.(1) 78	Н
V8 6X4	390 AC	420	н	н	NC	390 AC	420	<u> </u>	_
V9 1 V2	NC	NC	NC	1030 VAC	1030 VAC	NC	NC	NC	-1300
V10 6C4	130	NC	Н	н	130	- 2.7		_	_
CRT	нун	-1220	(3) -1120	(4) -760	NC	(1) 275	(1) 275	(5) 2 70	(1) 285
5UP1	Pin 10 (1)245	Pin 11 NC	Pin 12 HVH	NC - No connection. — No reading, or no contact on socket.					

H - AC voltage this point to chassis: 3.15 volt.

NS - Not significant

Between points: 8,3 volt.

HVH - AC voltage between points: 6.3 volt. CAUTION: These terminals 1200 volts OFF chassis. HVR - High voltage Rectifier Filament - 970 volt AC to chassis. Do not attempt to measure AC voltage between terminals. Check each terminal to ground with socket empty. Readings should be equal.

(1) - Varies with position control setting.

(2) - Varies with HOR/FREQ. SELECTOR and FREQ. VERNIER setting.

(3) - Varies with INTEN. setting.

(4) - Varies with FOCUS setting.

(5) - Varies with Spot Shape setting.

CONTROL SETTINGS

INTEN. - Full 50% rotation. FOCUS - Mlnimum spot size.

VERT. POSITION - Spot centered.

HOR. POSITION - Spot centered. VERT. INPUT - 0.

HOR. INPUT - 0.

HOR/FREQ. SELECTOR - 10-100.

FREQ. VERNIER - 100.

PHASE - Full clockwise.

SYNC. AMP. - Full counterclockwise.

SYNC. SELECTOR - INT.

SOME OSCILLOSCOPE APPLICATIONS

As mentioned in the introduction to this manual, the cathode ray oscilloscope is a most versatile device. It has the unique ability to measure the basic electrical quantities and, more important, to show the relationships between as many as three of these quantities at any one time. Or, it can relate one or two of the variables against a controlled time reference. Therefore, it can indicate such characteristics as frequency, phase relations, and waveform.

By the use of supplementary devices, called transducers, a great variety of other physical attributes can be investigated with the oscilloscope. These transducers are used to convert sound, heat, light, stress or physical movement into electrical impulses. The impulses can be studied by displaying them on the screen of the oscilloscope.

The following portion of this manual is simply to familiarize you with the basic applications of your oscilloscope. Each one of the uses described is well within the capabilities of the Heathkit model O-11 Oscilloscope.

WAVEFORM INVESTIGATION

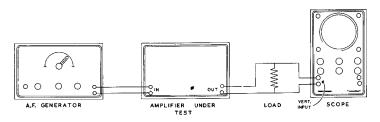
Probably the major use of most oscilloscopes is in the study of recurrent or transient variations in an electrical quantity. Since the oscilloscope is a voltage-operated device, these variations must be first converted into changes in voltage.

It is common practice to apply the signal voltage to the vertical input to the oscilloscope. By means of attenuators and amplifiers, this voltage is made to displace vertically the electron beam in the cathode ray tube. At the same time, the beam is being swept horizontally by the sweep generator within the instrument. The sweep frequency is normally a sub-harmonic or simple fraction of the signal frequency. Therefore, more than one complete cycle of the signal is shown on the screen.

With this brief background, we have described below the more common applications of the oscilloscope in studying waveforms,

Testing Audio Amplifiers and Circuits

Figure 33 shows the conventional set-up of equipment for this application. The audio generator should be capable of producing a pure sine wave with very low harmonic distortion. The load resistor should match the output impedance of the amplifier. The usual practice is to perform all tests at an input voltage sufficient to develop a reference power output. This prevents overloading of any portion of the amplifier and consequent inaccuracies in measurements.



Fignre 33

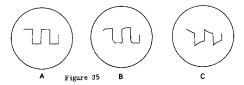
Figure 34A shows serious flattening of one peak, representing about 10% harmonic distortion. This condition may be caused by incorrect bias on any stage, or by an inoperative tube in a pushpull stage. Figure 34B indicates third harmonic distortion, a particularly objectionable fault. Figure 34C shows flattening of both peaks, usually an indication of over-load somewhere in the circuit.



Figure 34



Although the use of sine-wave input tells us a lot about an amplifier, the use of a square-wave input waveform gives a very accurate and extremely sensitive indication of the performance of the system with respect to both amplitude distortion and phase shift. Assume that we apply a wave of the form shown in Figure 35A, with a fundamental frequency of 60 cycles. In a theoretically perfect amplifier, the output waveform would be an exact duplicate except at a greater power level as determined by the gain of the amplifier. Actually, the distortion of this waveform as shown in the scope tells a great deal about the amplifier at frequencies considerably separated from the test frequency. If the high frequency performance of the amplifier is excellent, the front of the square wave will be sharp cornered and clean. A distortion similar to



that shown in Figure 35B indicates poor high frequency response, which may be amplitude distortion, phase shift, or both. We may assume, therefore, that the shape of the rising portion of the waveform indicates the ability of the amplifier to faithfully reproduce high frequencies. Conversely, the slope of the flst-top portion of the wave indicates the performance of the amplifier in the low frequency range. Figure 35C is the characteristic indication of an amplifier with poor low frequency response.

Again, the square-wave generator used must be capable of producing the desired waveform with excellent voltage regulation and low inherent distortion. The Heathkit model AO-1 Audio Oscillator is recommended.

Further discussion of this method is beyond the scope of this manual. Interested readers are referred to the bibliography for futher sources.

Servicing Television Receivers

Servicing of television receivers is a rapidly expanding application of the cathode ray oscilloscope. Each of the following basic uses requires some additional equipment, but none of them can be performed without using the oscilloscope. This particular field has been given specific attention in the design of the Heathkit model 0-11. 1. Alignment of a television receiver is virtually impossible without the use of an oscilloscope and a television alignment generator, such as the Heathkit model TS-4A. This generator supplies an RF signal over all VHF frequencies involved in modern television receiver operation. The signal can be frequency-modulated at 60 cycles per second with a deviation of several megacycles. The generator also provides a 60 cycle sweep voltage, controllable in phase, to drive the horizontal deflection amplifiers in the oscilloscope. It also provides a blanking system which cuts off the RF output of the generator during one-half of its operating cycle. In effect, the generator output starts at a base frequency and sweeps at a uniform rate from the base frequency to a frequency several megacycles above. The oscillator output is then cut off, and the cycle is repeated. The vertical input to the scope is driven by the voltage developed at the input to the video amplifier. Since this voltage varies in exact accordance with the gain of the RF and/or IF amplifier stages over the frequency range being swept, the trace on the scope screen is actually a graphic representation of the response of the amplifiers being tested.

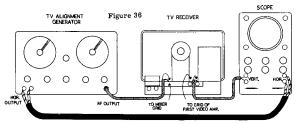
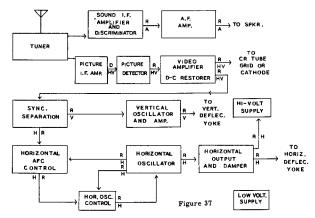


Figure 36 outlines the connections between the alignment generator, the receiver, and the oscilloscope. The exact procedure for alignment varies greatly. This information is generally available in the manufacturer's service information. Usually, a drawing of the desired response curve is given, together with a sequence of adjustments to roughly approach the desired pattern. Final adjustments are made while watching the trace on the oscilloscope.

2. Waveform of the complex television picture signal as it is passed through the receiver is undoubtedly the most important characteristic of the signal voltage. In order to properly display the minute variations in waveform, which incidentally make the difference between good and bad picture quality, the oscilloscope is required to attenuate, amplify, and display voltage changes over an extremely wide frequency range without in any way distorting them. The performance of the Heathkit model O-11 is entirely adequate for this application.

Again, you must rely upon the manufacturer to furnish representative patterns showing the waveform to be expected at specific test points within the receiver. You will find that these diagrams
cover the entire receiver with the exception of the "front-end" or tuner portion. However, in
order to pick off the modulation envelope in the IF or video amplifier sections, a demodulator
probe is used to make connection to the plate, grid, or cathode of the stage being investigated.
This is necessary since the signal in these stages is still contained in the amplitude-modulated
envelope of the carrier and must be detected, or demodulated, before it can be shown on the oscilloscope. The Heathkit #337-C Demodulator Probe is designed for this purpose. At any point
after the video detector, no such probe is necessary and a simple shielded low-capacity cable
can be used.



OPERATE OSCILLOSCOPE AS SHOWN BELOW:

- R Use direct input
- D Use demodulated input
- Use 7,875 or 15,750 cps sweep v Use 20, 30, or 60 cps sweep
- Use audio test frequency sweep.

or half this frequency

NOTE: For simplicity, all amplifier stages are shown within one block in the diagram. Tests may be made at the input or output of individual amplifier stages using the indicated mode of operation.

In either case, the signal voltage is fed into the vertical amplifier of the oscilloscope as shown in Figure 37. At any point up to the video detector, the voltages picked off will be quite small, and very little vertical attenuation will be required. Within the sync circuits and deflection circuits, however, these voltages can reach very respectable proportions, and considerable attenuation is required. It is for this reason that the vertical input section of the O-11 utilizes fully compensated attenuators. Any other method of reducing such voltages would result in enough distortion to render the displayed signal completely useless.

In checking waveform, remember that two basic frequencies are involved in the television signal. The vertical or field frequency is 60 cycles per second. Any investigation of the circuit, except within the horizontal oscillator, its differentiator network, and the horizontal amplifier stages, can generally be made using a sweep generator frequency of 20 to 30 cycles, thus showing two or three complete fields of the signal. In order to study the horizontal pulse shape, or the operation of the horizontal deflection system, it is generally necessary to operate the sweep generator at 15,750 or 7,875 cycles per second. This sweep rate will show the waveform of one or two complete lines of the signal.

The signal-tracer method of analysis is most helpful in going through a receiver in this fashion, since faulty receiver operation is generally caused by the loss of all or a significant portion of the picture information and pulses at some stage within the receiver. With a basic understanding of the function of each part of the signal, and with the means available to determine what the signal actually looke like at any part of the receiver, it is a comparatively simple matter to isolate the defective portion, and the particular component, causing the failure.

Remember, in making connections to the test points, that grid circuits are generally high-impedance points, and that the addition of any capacity can disrupt the performance of the stage to some degree. Plate circuits and cathode circuits are usually lower-impedance points, and more desirable for testing purposes. Also, bear in mind that the plate-circuit indication with respect to polarity will be exactly opposite to indications obtained on grid or cathode, since a phase difference of 180 degrees takes place within the tube. Therefore, the pattern shown on the scope screen may be inverted when such interchanges are made. The form of the wave will not be changed, however.

3. Video amplifier response can be measured in exactly the same manner described for testing audio amplifiers, and again a square-wave signal is the most efficient method to use. Because a video amplifier must pass signals as low as 20 cyclss and as high as 4 or 5 megacycles, however, a more comprehensive test is required. Usually a 60 cycle check is made to cover low and medium-frequency characteristics. A second check at 25,000 cycles covers the high-frequency portion of the response curve. Again, such tests require extreme fidelity on the part of the oscilloscope, and these requirements are fully met by the Heathkit model O-11. The signal-tracing technique can be used in these tests alao. The square-wave generator is fed directly into the first video amplifier grid. Very low signal input will be required. Then the oscilloscope is connected to various plates, starting near the output end and working bok until any distortion is isolated. Patterns such as Figure 35B are responsible for poor picture detail, or "fuzziness," while distortion of the form shown in Figure 35C can cause shading of the picture from top to bottom.



Figure 35

Miscellaneous Waveform Measurements

In this category, we can place such waveform investigations as measurement of modulation percentage, studies of noise and vibration, sub-sonic and super-sonic applications and hundreds of others. Each of these fields is highly specialized, and it is obviously impossible to cover them here. We again refer you to the bibliography for further reading in this field.

AC VOLTAGE MEASUREMENTS

Because of its peculiar characteristics, the oscilloscope is particularly suited to the measurement of AC voltages. With the advent of television, it has become imperative that such measurements be made accurately without respect to wave-shape, so that the conventional RMS reading AC voltmeter is no longer adequate. Most television service bulletins specify peak-to-peak voltages which appear at various points of the circuit. Other applications for such measurements are becoming more common every day.

The O-11 Oscilloscope has been designed to accurately measure and display these voltages. Former instructions have shown how to calibrate the instrument for direct measurement of peak-topeak amplitudes. The attenuators are especially designed for maximum accuracy, and readings can be relied on to within ± 2 db when referred to a calibration voltage of the same frequency. An additional error of 1 db may be encountered when the calibrating voltage and the signal voltage are greatly different in frequency.

When using the grid screen for AC voltage measurements, it is sometimes helpful to use the EXT. INPUT setting for the HOR. SELECTOR switch. This produces a vertical line which can be focused and centered exactly for most accurate readings.

The following relationships exist between sine wave AC voltages:

RMS times 1.414 gives peak voltage. RMS times 2.828 gives peak-to-peak voltage.

Peak voltage times 0.707 gives RMS voltage.

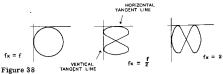
Peak-to-peak voltage times 0.3535 gives RMS voltage.

AC CURRENT MEASUREMENTS

To measure AC currents, the unknown current must be passed through a resistor of knownvalue. The voltage drop across this resistor is measured as described above. From Ohm's law, I equals E/R, the current can be calculated. It is important that the resistor be non-reactive at the frequency involved. It should also be relatively small with respect to the resistance of the load.

FREQUENCY MEASUREMENTS

Frequency measurements can be made with an accuracy limited only by the reference frequency source available. In most cases, this can be the 60 cycle line frequency which is usually controlled very closely. The unknown frequency is applied to the vertical input, and the reference frequency to the horizontal input. (Sweep generator input is not used.) The resultant pattern may take on any one of a number of shapes. Typical patterns are shown below:



The frequency ratio can be calculated from the formula:

$$\mathbf{f_x} = \frac{\mathbf{T_h} \times \mathbf{f}}{\mathbf{T_v}}$$

where f_X is the unknown frequency; f is the reference frequency; T_h is the number of loops which touch the horizontal tangent line; T_V is the number of loops which touch the vertical tangent line.

When using Lissajous patterns, as these curves are called, it is good practice to have the figure rotating slowly rather than stationary. This eliminates the possibility of an error in counting the tangent points. If the pattern is stationary, a double image similar to the figure below may be formed. In such cases, the end of the trace should be counted as one-half a tangent point rather than a full point. This condition may occur when neither frequency can be varied.

PHASE MEASUREMENTS

It is sometimes necessary to determine the phase relationship between two AC voltages of the same frequency. This can be accomplished quite easily by applying one of the voltages to the horizontal input and the other voltage to the vertical input. The phase relationship can be estimated from the figures below:



Figure 39

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The distance A is measured from the X axis to the intercept point of the trace and the Y axis. The distance B represents the height of the pattern above the X axis. The axes of the ellipse must pass through the point O.

PART No.	PARTS Per Kit	DESCRIPTION		ARTS er Kit	DESCRIPTION
	Terminal		Sheet Meta		
434-15	I	7-pin wafer socket	200-M116		Chassis
434-16	1	9-pin wafer socket	204-M77	.1	Tube support bracket
434-45	3	7-pin molded socket	203-68F14	-	Panel
434-46	5	9-pin molded socket	206-M28	1	Top shield
434-41	1	12-pin wafer socket	206-M29	1	Bottom shield
434-22	1	Pilot lamp socket	204-M81	1	Left-hand bracket
431-1	1	1-lug terminal strip	204-M82	1	Right-hand bracket
431-2	2	2-lug terminal strip	204-M68	2	Angle bracket
431-10	1	3-lug terminal strip	207-M1	2	Tube clamp
431-12	1	4-lug terminal strip	90-25		. Cabinet, w/cover plate
			210-M1	1	Tube ring
Tubes-I					
411-65	1	1V2 tube	Knobs-Bin	ding Po	sts .
411-49	1	5UP1 cathode ray tube	462-18	4	Skirtless knob
411-58	1	6AB4 tube	462-19	8	Skirted knob
411-68	1	6AN8 tube	427-2	7	Binding post base
411-4	1	6C4 tube	100-M16B	5	Binding post cap, black
411-99	1	6DT6 tube	100-M16R	2	Binding post cap, red
411-64	1	6X4 tube			**
411-25	3	12AU7 tube	Insulators		
411-73	1	12BH7 tube	73-1	3	Grommet, 3/8"
412-1	1	#47 pilot lamp	73-2	2	Grommet, 3/4"
			75-17	12	Insulator bushing
Hardwar			346-1	1	Length sleeving
250-2	18	3-48 x 3/8 machine screw	73 - 5	1	Cushion strip
250-9	23	6-32 x 3/8 machine screw	261-1	4	Rubber feet
250-29	2	6-32 x 3/4 machine screw	70-5	1	Banana plug insulator, black
250-18	4	8-32 x 3/8 machine screw	70-6	1	Banana plug insulator, red
250-19	2	10-24 x 3/8 machine screw			,
250-8	5	#6 x 3/8 sheet metal screw	Miscellane		
252-1	18	3-48 hex nut	481-1	1	Condenser mounting wafer
252-3	32	6-32 hex nut	54-2 6	1	Power transformer
252-4	4	8-32 hex nut	85-11F141		Circuit board, front
252-7	13	Control hex nut	85-12F142	1	Circuit board, rear
253-10	13	Flat control washer	211-1	1	Handle
254-1	23	6-32 lockwasher	438-13	2	Banana plug assembly,
254-2	4	8-32 lockwasher			less insulator
254-4	11	Control lockwasher	260-1	2	Alligator clip
259-1	9	#6 solder lug	414-2	1	Grid screen
259-10	2	Control solder lug	42I - 1	1	Fuse 1 1/2 AMP.
		-	423-1	1	Fuse holder
			595-146	1	Instruction manual,

PART No.	PARTS Per Kit	DESCRIPTION	PART No.	PARTS Per Kit	DESCRIPTION
	ition Resi			sers, Mica	47 μμf 500 volt
1-84 1-3	1 5	62 Ω 1/2 watt 5%	20-1	1 1	47 μμι 500 Volt 390 μμι 500 Volt
1-45	2	100 Ω 1/2 watt	20-43	1	Dual trimmer:
1-45	1	220 Ω 1/2 watt 470 Ω 1/2 watt	31-12	1	5-20 and 100-300 μμf
1-9	i	1 KΩ 1/2 watt			3-20 ана 100-000 и и
1-90	2	2 KΩ 1/2 watt	Condens	ers, Cera	mic Disc
1-57	3	2.2 KΩ 1/2 watt 5%	21-5	2	20 μμf 600 volt
1-13	1	2.7 KΩ 1/2 watt	21-21	1	200 μμf 600 volt
1-14	3	3.3 KΩ 1/2 watt	21-36	1	0.002 µfd 600 volt
1-16	1	4.7 KΩ 1/2 watt	21-27		0.005 µfd 600 volt
1-46	3	3.9 KΩ 1/2 watt	21-16		0.01 µfd 800 volt
1-20	3	10 KΩ 1/2 watt	21-31	1	0.02 µfd 600 volt
1-21	ĭ	15 KΩ 1/2 watt	21-38	2	0.02 µfd 1600 volt
1-69	1	18 KΩ 1/2 watt	Conden	sers, Elect	rolytic
1-22	1	22 KΩ 1/2 watt	25-32	1	40-20-20 μfd at 450 volt,
1-24	1	33 KΩ 1/2 watt			50 μfd at 300 volt
1-88	1	36 KΩ 1/2 watt	25-31	1	20-20-20 μfd at 250 volt
1-25	1	47 KΩ 1/2 watt	25-28	1	100 μfd 50 volt
1-26	2	100 KΩ 1/2 watt	25-19	1	20 μfd 150 volt
1-27	1	150 KΩ 1/2 watt	25-20	1	40 μfd 150 volt
1-87	1	330 KΩ 1/2 watt 5%			
1-77	1	390 KΩ 1/2 watt 5%		s-Switches	
1-33	1	470 KΩ 1/2 watt	10-5	1	2 KΩ (Vert. Gain)
1-35	3	1 megohm 1/2 watt	10-41	1	20 KΩ C.T. (Vert. Pos.)
1-37	1	2.2 megohm 1/2 watt	10-11	1	50 KΩ (Hor. Gain)
1-78	3	3.3 megohm 1/2 watt 5%	10-46	1	100 KΩ (Sync. Amp.)
1-71	1	4.7 megohm 1/2 watt	10-13	1	200 KΩ C. T. (Hor. Pos.)
1-40	2	10 megohm 1/2 watt	10-14	1	250 KΩ (Phase)
1-70	1	22 megohm 1/2 watt	19-24	1 1	500 KΩ w/switch (Inten.) 1 megohm (Spot Shape)
1-2A	2	1 KΩ 1 watt	10-32	2	2 megohii (Spot Shape)
1-22A	1	1.5 KΩ 1 watt	10-39	4	and Focus)
1-27A	2	33 KΩ 1 watt	63-47	1	1 sec. 3 pos. wafer switch
1-28A	1	100 KΩ 1 watt	03-47		(Vert. Input)
1-30A	1	220 KΩ 1 watt	63-88	1	1 sec. 4 pos. wafer switch
1-34A 1-37A	1	1 megohm 1 watt 3.3 megohm 1 watt	00-00		(Sync. Selector)
1-37A	1	12 KΩ 2 watt	63-87	1	1 sec. 7 pos. wafer switch
1-13D	2	2.7 KΩ 2 watt	00-01	•	Hor/Freq. Selector
1-2B	ĩ	4.7 KΩ 2 watt			
1-22B	i	12 KΩ 2 watt	Coils		
1-00D	•	13 IIII 3 Wate	45-12	2	33 µh (orange hand-resistor
			45-23	2	61 μh (red band) form)
	und Resis		45-24	2	90 μh (blue hand)
3-3E	1	1 KΩ 7 watt	45-25	1	30 μh (green band)
3-4G	1	5 KΩ 7 watt			
C 1			Wire-C		
23-59	sers, Tub 2		340-2	1	length Bare wire
23-28	5	0.05 μfd 200 volt	344-1	1	length Hookup wire
23-28	1	0.1 μfd 200 volt 0.2 μfd 200 volt	341-1	1	length Test lead wire, black
23-3	1	0.2 μtd 200 voit 0.01 μfd 400 volt	341-2	1	length Test lead wire, red
23-61	i	0.05 µfd 400 volt	69-1	1	Line cord
23-63	2	0.25 µfd 400 volt	100-50	1	Cable assembly
23-11	ĩ	0.1 μfd 600 volt	347-2	1	300 Ω transmission line
23-62	2	0.1 μfd 1600 volt			
	-	1222 2000 4010			

