INTRODUCTION

The Heath Model HKA-232-5 Mailbox Board adds a bulletin board feature to your PackKit® Data Controller. You only need to plug the Board into two existing sockets on the main circuit board and solder one wire.

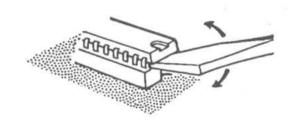
INSTALLATION

- () Unplug the cables that are connected to the PackKit Controller, if this has not already been done.
- () Remove the six screws that secure the cover onto your Controller. Then carefully lift the cover so you can unplug the socket on the end of the wires coming from the battery holder. Set the screws and cover aside temporarily.

Refer to Pictorial 1 while you perform the following steps.

(v) Position your Controller as shown in the Pictorial.

Use a small-bladed screwdriver to carefully remove any integrated circuits that may be installed at U2, U3, U4, and U5. Push the tool between each IC and the socket and carefully lift the IC free. NOTE: ICs may not be installed in all four socket.



- Store the removed ICs in conductive foam (or wrap them in aluminum foil) to protect them from static electricity. These ICs will not be needed again unless you wish to use the Controller without the Mailbox Board installed.
- () Remove the screw that secures the main circuit board to the chassis at location D.

Refer to Pictorial 2 while you perform the following steps.

- () Position the Mailbox Board near the Controller as shown in the Pictorial. Then crimp and solder the free end of the wire coming from the Mailbox Board to the indicated end of resistor R186 (330 Ω, orange-orange-brown).
- Hold the Mailbox Board at an angle and carefully start pins 1 and 28 of Mailbox Board plugs S101 and S102 into holes 1 and 28 of main circuit board sockets U2 and U4. Then carefully rock the Board

back and forth until all of the pins are seated in the sockets as far as possible.

- () Use long-nose pliers to hold the 1/2" spacer in position between the Mailbox Board and the main circuit board. Then use a 6-32 x 7/8" screw and a #6 lockwasher to secure the Mailbox Board to the chassis at location D.
- () Position the cover near the chassis. Then reconnect the socket on the ends of the wires coming from the battery holder to its plug on the main circuit board. NOTE: The socket and plug are polarized so you can connect it only the correct way.
- Use the six screws you removed earlier to reinstall the cover onto the chassis.

Refer to the "User Manual" for information about using the mailbox feature.

REPLACEMENT PARTS LIST

CIRCUIT Comp. No.	HEATH Part No.	DESCRIPTION	CIRCUIT Comp. No.	HEATH Part No.	DESCRIPTION
CAPACITORS			TRANSISTORS - INTEGRATED CIRCUITS		
C101	21-786 .1 μF, 50 V axial-lead ceramic 21-786 .1 μF, 50 V axial-lead ceramic 21-786 .1 μF, 50 V axial-lead ceramic		Q101	230-8101	VN10LM or VN10K(N3) transistor
C102 C103		Q102	230-8101	VN10LM or VN10K(N3) transistor	
C104 C105 C106	21-786 21-786 21-786	.1 μF, 50 V axial-lead ceramic ,1 μF, 50 V axial-lead ceramic .1 μF, 50 V axial-lead ceramic	U101 U102 U103 U104	444-917 443-1617 443-1303 443-1264	27C512 IC 62256 IC 74LS379 IC 74LS158 IC
RESISTORS			MISCELLANEOUS		
R101 R102 R103	6-102-12 6-472-12 6-203-12	1000 Ω , 1/4-watt, 5% 4700 Ω , 1/4-watt, 5% 20 k Ω , 1/4-watt, 5%		85-3719-01 250-1240 254-1 255-15 432-1380 434-299 434-312	Circuit board 6-32 x 7/8" screw #6 lockwasher 1/2" spacer 14-pin plug strip 16-pin IC socket 28-pin IC socket

Instructions

for the



MAILBOX BOARD

Model HKA-232-5

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